

	CONSTRUCTION PRODUCTS REGULATION 2011 DECLARATION OF PERFORMANCE
DoP Number:	

1. Unique identification code of the product-type:

AS3100 SINGLE PANIC BOLT SE

2. Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4) of the CPR:

AS3100 SINGLE PANIC BOLT SE

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

For use on escape route doors, when fixed in accordance with the manufacturer's fitting instructions

For use on fire and smoke compartmentation doors, when fixed in accordance with the manufacturer's fitting instructions

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under **Article 11(5):** 

**ASEC** 

AS3100

Aldridge Security Ltd, Unit H, Redfern Park Way, Birmingham, B11 2BF, United Kingdom

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):

N/A

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V:

System 1

7. In case of the declaration of performance concerning a construction product covered by a harmonised standard.

EN 1125:2008. Notified product certification body No. 1121 performed the determination of the product type on the basis of type testing (including sampling); initial inspection of the manufacturing plant and of the factory production control and continuous surveillance; assessment and evaluation of factory production control; and issued the certificate of constancy of performance of the product.

## 8. European Technical Assessment:

N/A

## 9. Declared performance

Clause 4.2.1 Ability to release (for doors on escape routes)  Release function  Release function  Pass  Exposed edges and corners  Not exceeding 0.5 mm  Double doorset  Pass  Bar installation  Z not more than 150 mm from frame stop  Bar length  At least 60% of max door width  Bar projection  W not more than 100 mm;  Bar end  Pass  Operating bar face  V not less than 18 mm  Test rod  Pass  Door face gap  R not less than 25 mm  Accessible gap  Pass  Door free movement  Pass  Floor keepers dimensions  H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions  Door mass up to 200 Kg door width up to 1320 mm  Outside access device  Pass  Release forces  Not more than 80 N with the door unloaded Not more than 220 N with the door unloaded Not more than 220 N with the door unloaded Not more than 220 N with the door unloaded Not more than 220 N with the door unloaded Not more than 220 N with the door unloaded Not more than 220 N with the door unloaded Not more than 220 N with the door on added with 1000 N	Essential characteristic	Performance	Harmonised technical specification
Panic exit device mounting  Exposed edges and corners  Not exceeding 0.5 mm  Double doorset  Pass  Bar installation  Z not more than 150 mm from frame stop  Bar length  At least 60% of max door width  Bar projection  W not more than 100 mm;  Bar end  Pass  Operating bar face  V not less than 18 mm  Test rod  Pass  Door face gap  R not less than 25 mm  Accessible gap  Pass  Door free movement  Pass  Top vertical bolt  Pass  Floor keepers dimensions  H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions  Door mass up to 200 Kg door height up to 2520 mm, door height up to 1320 mm  Outside access device  Pass  Release forces  Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N			EN 1125:2008
Exposed edges and corners  Not exceeding 0.5 mm  Double doorset  Pass  Bar installation  Z not more than 150 mm from frame stop  Bar length  At least 60% of max door width  Bar projection  W not more than 100 mm;  Bar end  Pass  Operating bar face  V not less than 18 mm  Test rod  Pass  Door face gap  R not less than 25 mm  Accessible gap  Pass  Door free movement  Pass  Top vertical bolt  Pass  Floor keepers dimensions  H - not more than 15 mm M - not more than 45° P - not more than 45° P - not more than 3 mm  Door mass and dimensions  Door mass  up to 200 Kg door height up to 2520 mm, door width up to 1320 mm  Outside access device  Pass  Release forces  Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Release function	Not exceeding 1 sec	
Double doorset Pass Bar installation Z not more than 150 mm from frame stop Bar length At least 60% of max door width Bar projection W not more than 100 mm; Bar end Pass Operating bar face V not less than 18 mm Test rod Pass Door face gap R not less than 25 mm Accessible gap Pass Door free movement Pass Top vertical bolt Pass Keepers Pass Floor keepers dimensions H - not more than 15 mm M - not more than 45° P - not more than 3 mm Door mass and dimensions Door mass up to 200 Kg door height up to 2520 mm, door width up to 1320 mm Outside access device Pass Release forces Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Panic exit device mounting	Pass	
Bar installation Z not more than 150 mm from frame stop Bar length At least 60% of max door width Bar projection W not more than 100 mm; Bar end Pass Operating bar face V not less than 18 mm Test rod Pass Door face gap R not less than 25 mm Accessible gap Pass Door free movement Pass Top vertical bolt Pass Keepers Pass Floor keepers dimensions H - not more than 15 mm M - not more than 45° P - not more than 3 mm Door mass and dimensions Door mass up to 200 Kg door height up to 2520 mm, door width up to 1320 mm Outside access device Pass Release forces Not more than 20 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Exposed edges and corners	Not exceeding 0.5 mm	
Bar length At least 60% of max door width Bar projection W not more than 100 mm; Bar end Pass Operating bar face V not less than 18 mm  Test rod Pass Door face gap R not less than 25 mm Accessible gap Pass Door free movement Pass Top vertical bolt Pass Keepers Pass Floor keepers dimensions H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions Door mass up to 200 kg door height up to 2520 mm, door width up to 1320 mm  Outside access device Pass Release forces Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Double doorset	Pass	
Bar projection W not more than 100 mm;  Bar end Pass Operating bar face V not less than 18 mm  Test rod Pass Door face gap R not less than 25 mm  Accessible gap Pass Door free movement Pass Top vertical bolt Pass Keepers Pass Floor keepers dimensions H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions Up to 2520 mm, door width up to 1320 mm  Outside access device Pass Release forces Not more than 220 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Bar installation	Z not more than 150 mm from frame stop	
Bar end Pass  Operating bar face V not less than 18 mm  Test rod Pass  Door face gap R not less than 25 mm  Accessible gap Pass  Door free movement Pass  Top vertical bolt Pass  Keepers Pass  Floor keepers dimensions H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions Door mass up to 200 Kg door height up to 2520 mm, door width up to 1320 mm  Outside access device Pass  Release forces Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Bar length	At least 60% of max door width	
Operating bar face  V not less than 18 mm  Test rod  Pass  Door face gap  R not less than 25 mm  Accessible gap  Pass  Door free movement  Pass  Top vertical bolt  Reepers  Pass  Floor keepers dimensions  H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions  Door mass up to 200 Kg door height up to 2520 mm, door width up to 1320 mm  Outside access device  Pass  Release forces  Not more than 20 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Bar projection	W not more than 100 mm;	
Test rod Pass  Door face gap R not less than 25 mm  Accessible gap Pass  Door free movement Pass  Top vertical bolt Pass  Keepers Pass  Floor keepers dimensions H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions Door mass up to 200 Kg door height up to 1320 mm, door width up to 1320 mm  Outside access device Pass  Release forces  Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Bar end	Pass	
Door face gap R not less than 25 mm  Accessible gap Pass  Door free movement Pass  Top vertical bolt Pass  Keepers Pass  Floor keepers dimensions H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions Door mass up to 200 Kg door height up to 2520 mm, door width up to 1320 mm  Outside access device Pass  Release forces Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Operating bar face	V not less than 18 mm	
Accessible gap  Door free movement  Pass  Top vertical bolt  Pass  Keepers  Pass  Floor keepers dimensions  H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions  Door mass up to 200 Kg door height up to 2520 mm, door width up to 1320 mm  Outside access device  Pass  Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Test rod	Pass	
Door free movement Pass  Top vertical bolt Pass  Keepers Pass  Floor keepers dimensions H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions Door mass up to 200 Kg door height up to 2520 mm, door width up to 1320 mm  Outside access device Pass  Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Door face gap	R not less than 25 mm	
Top vertical bolt  Reepers  Pass  Floor keepers dimensions  H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions  Door mass up to 200 Kg door height up to 2520 mm, door width up to 1320 mm  Outside access device  Pass  Release forces  Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Accessible gap	Pass	
Floor keepers dimensions  H - not more than 15 mm M - not more than 45° P - not more than 3 mm  Door mass and dimensions  Door mass up to 200 Kg door height up to 2520 mm, door width up to 1320 mm  Outside access device  Pass  Release forces  Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Door free movement	Pass	
Floor keepers dimensions  H - not more than 15 mm M - not more than 3 mm  Door mass and dimensions  Door mass up to 200 Kg door height up to 2520 mm, door width up to 1320 mm  Outside access device  Pass  Release forces  Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Top vertical bolt	Pass	
M - not more than 45° P - not more than 3 mm  Door mass and dimensions  Door mass up to 200 Kg door height up to 2520 mm, door width up to 1320 mm  Outside access device  Pass  Release forces  Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Keepers	Pass	
up to 200 Kg door height up to 2520 mm, door width up to 1320 mm  Outside access device Pass  Release forces Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Floor keepers dimensions	M - not more than 45°	
Release forces  Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1000 N	Door mass and dimensions	up to 200 Kg door height up to 2520 mm,	
unloaded Not more than 220 N with the door loaded with 1000 N	Outside access device	Pass	
Security requirement Grade 2	Release forces	unloaded Not more than 220 N with	
	Security requirement	Grade 2	

Essential characteristic	Performance	Harmonised technical specification
Clause 4.2.1 Durability of ability to release against aging and degradation (for doors on escape routes)		EN 1125:2008
Corrosion resistance	Grade 3: 96 hrs	
Temperature range	Operating forces at -10C° and + 60C° not more than 50% in excess of the operating forces at +20C°	
Covers for vertical rods	N/A	
Lubrication	Lubrication every 20 000 cycles	
Re-engagement force	Not greater than 50 N	
Durability	Grade 7: 200 000 cycles	
Abuse resistance - Horizontal bar	1 000 N	
Abuse resistance - Vertical rod	500 N	
Final examination	Not more than 80 N with the door unloaded Not more than 220 N with the door loaded with 1 000 N	
Clause 4.2.1 Self closing ability C (for fire/smoke doors on escape routes)		
Re-engagement force	Not more than 50 N	
Clause 4.2.1 Durability of self closing ability C against aging and degradation (for fire/smoke doors on escape routes)		
Durability	Grade 7: 200 000 cycles	
Re-engagement force	Not more than 50 N	
Clause 4.2.1 Resistance to fire E (integrity) and I (insulation) (for fire doors on escape routes)		
Suitability of panic exit devices for use on fire resisting doorsets or assemblies - Additional requirements	Grade B: Suitable for use on fire/smoke door assemblies	
Dangerous Substances Annex ZA3	The materials in the product(s) do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations.	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

MR CHRISTOPHER THORPE DIP GAI MINST AI

PRODUCT MANAGER

Date of issue: 19/06/2013



Aldridge Security Ltd, Unit H, Redfern Park Way, Birmingham, B11 2BF, United Kingdom

This Declaration of Performance is issued on a standard template provided by the GAI for use in the door and hardware industries. There is no implied endorsement of the content, which is the responsibility of the issuing company.



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